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Refrigeration | AC & Ventilation | Heat Pumps

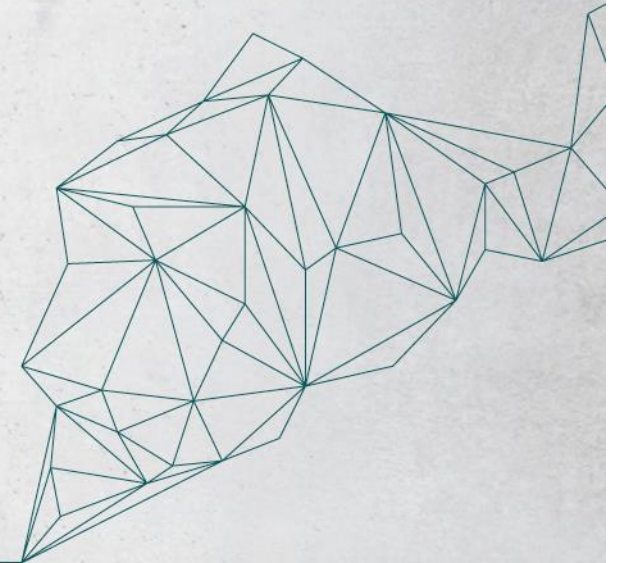
13.–15.10.2020

NÜRNBERG MESSE

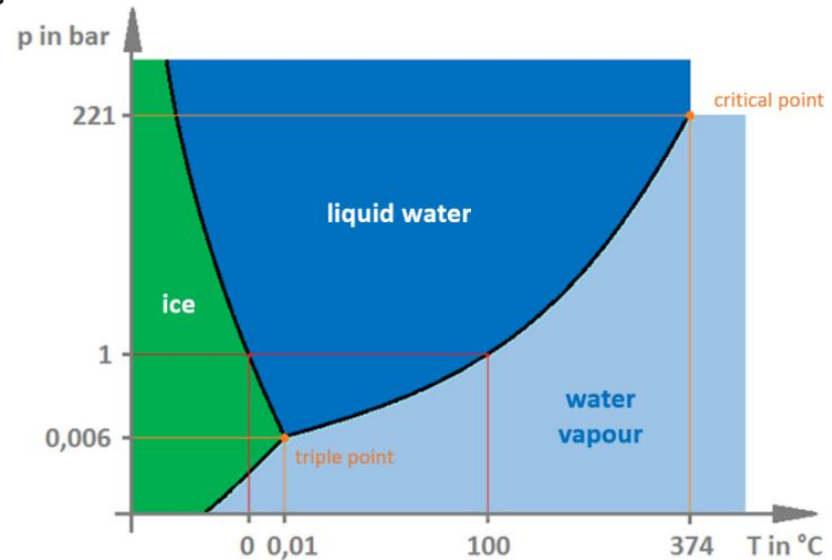
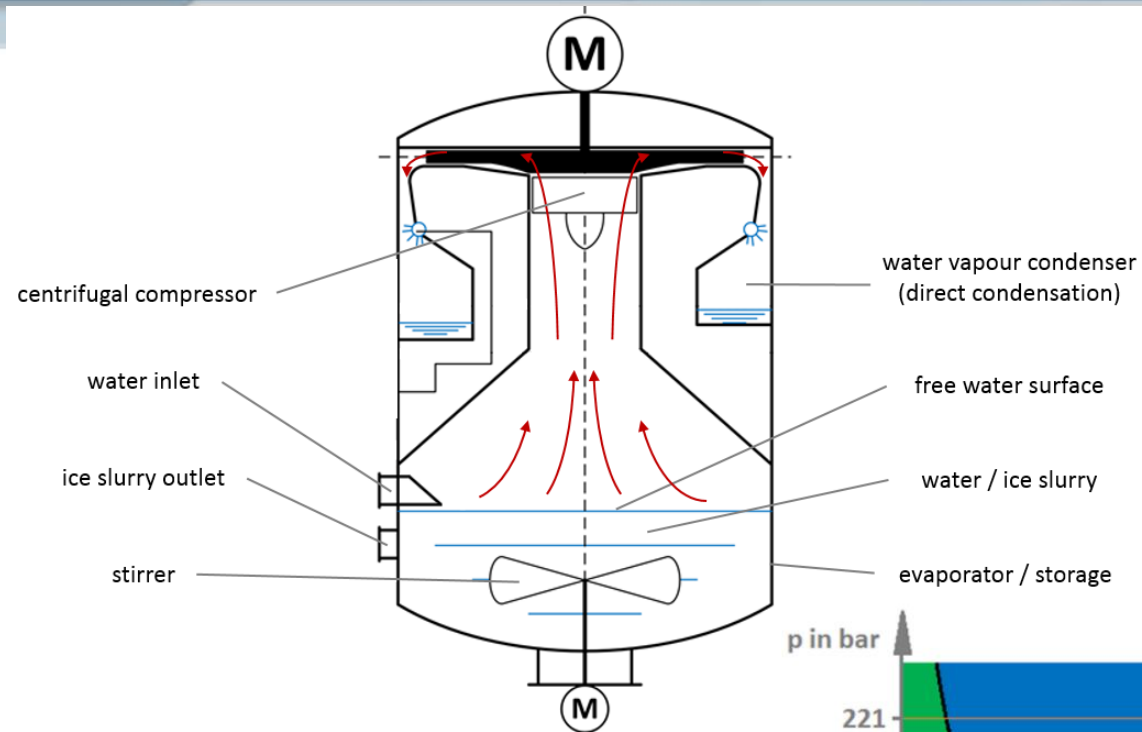
Ice slurry based energy storage in industrial cooling systems

Mathias Safarik, ILK Dresden

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How does vacuum ice slurry work?

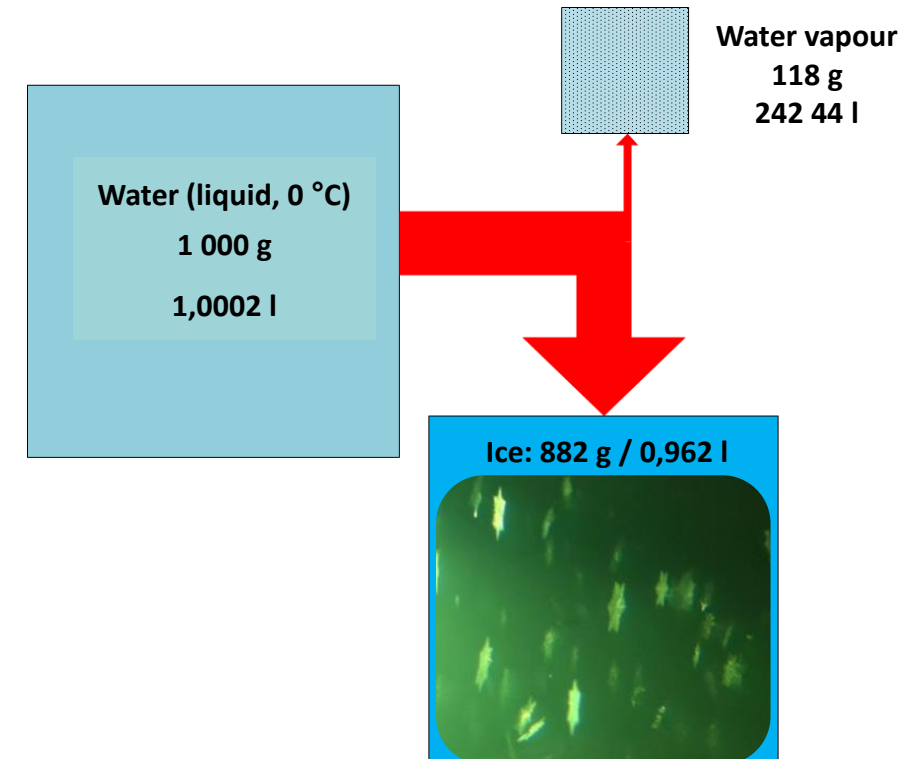


Heat of evaporation (6,1 mbar; 0,01 °C)

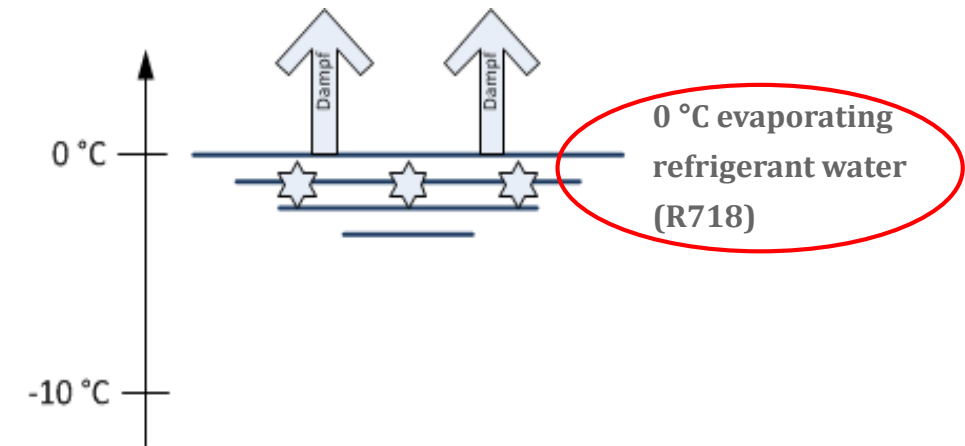
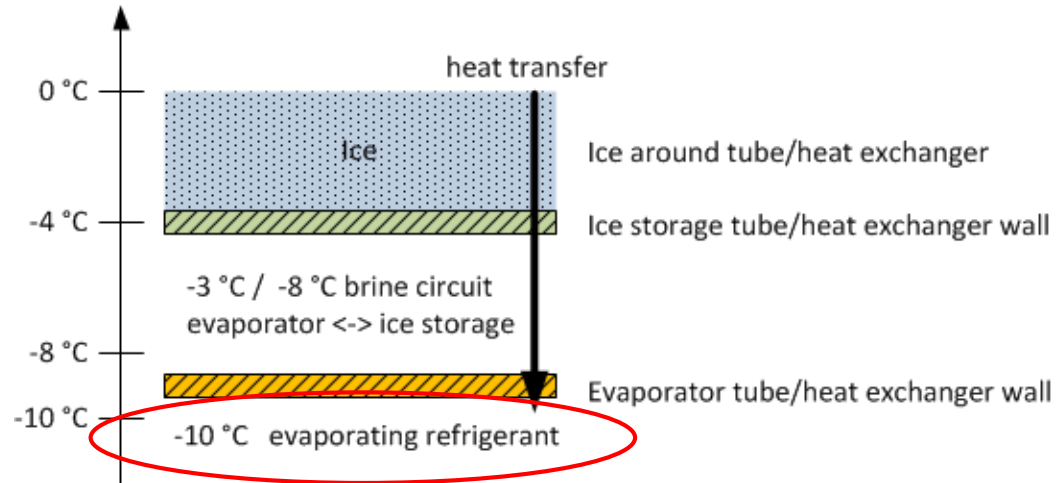
$$h_v = 2500 \text{ kJ/kg}$$

Heat of fusion

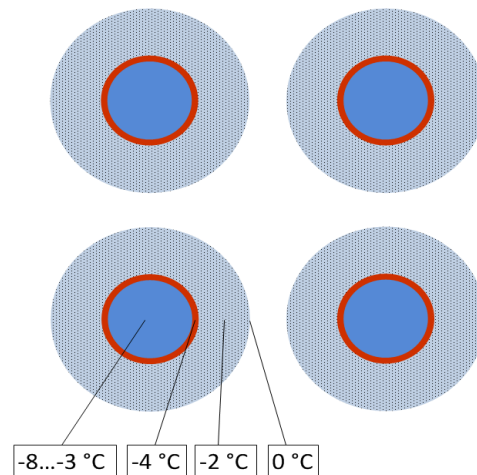
$$h_{fus} = 333,5 \text{ kJ/kg}$$



Comparison of cold storage technologies



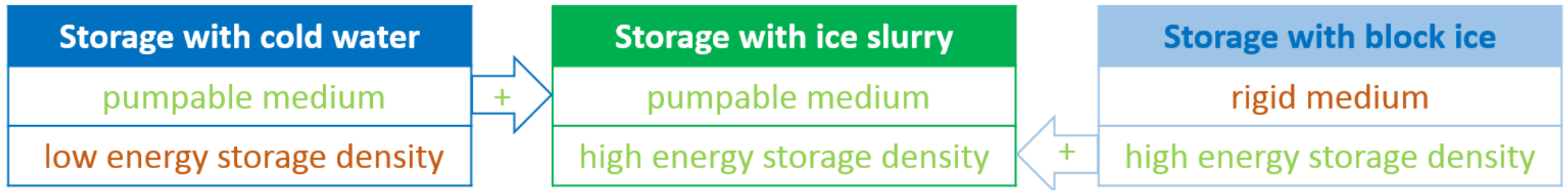
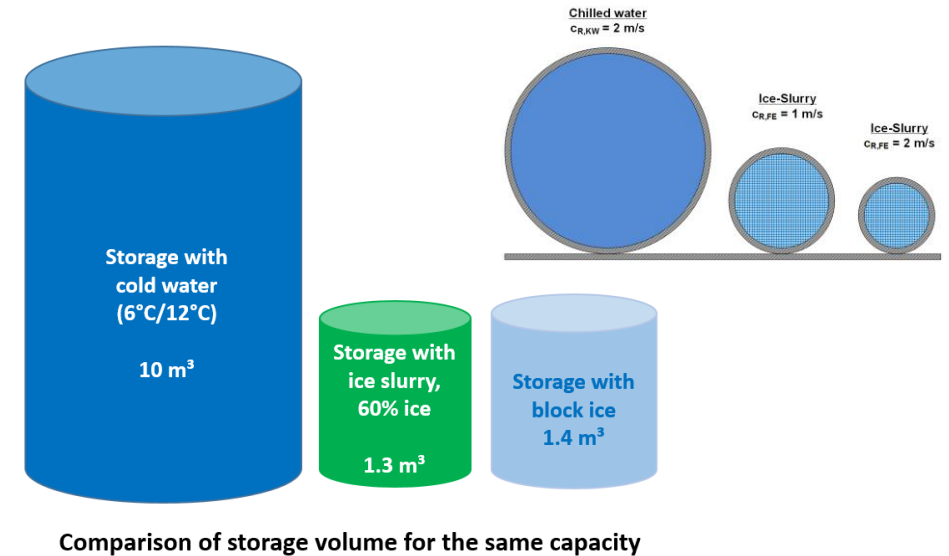
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Advantages of vacuum ice slurry

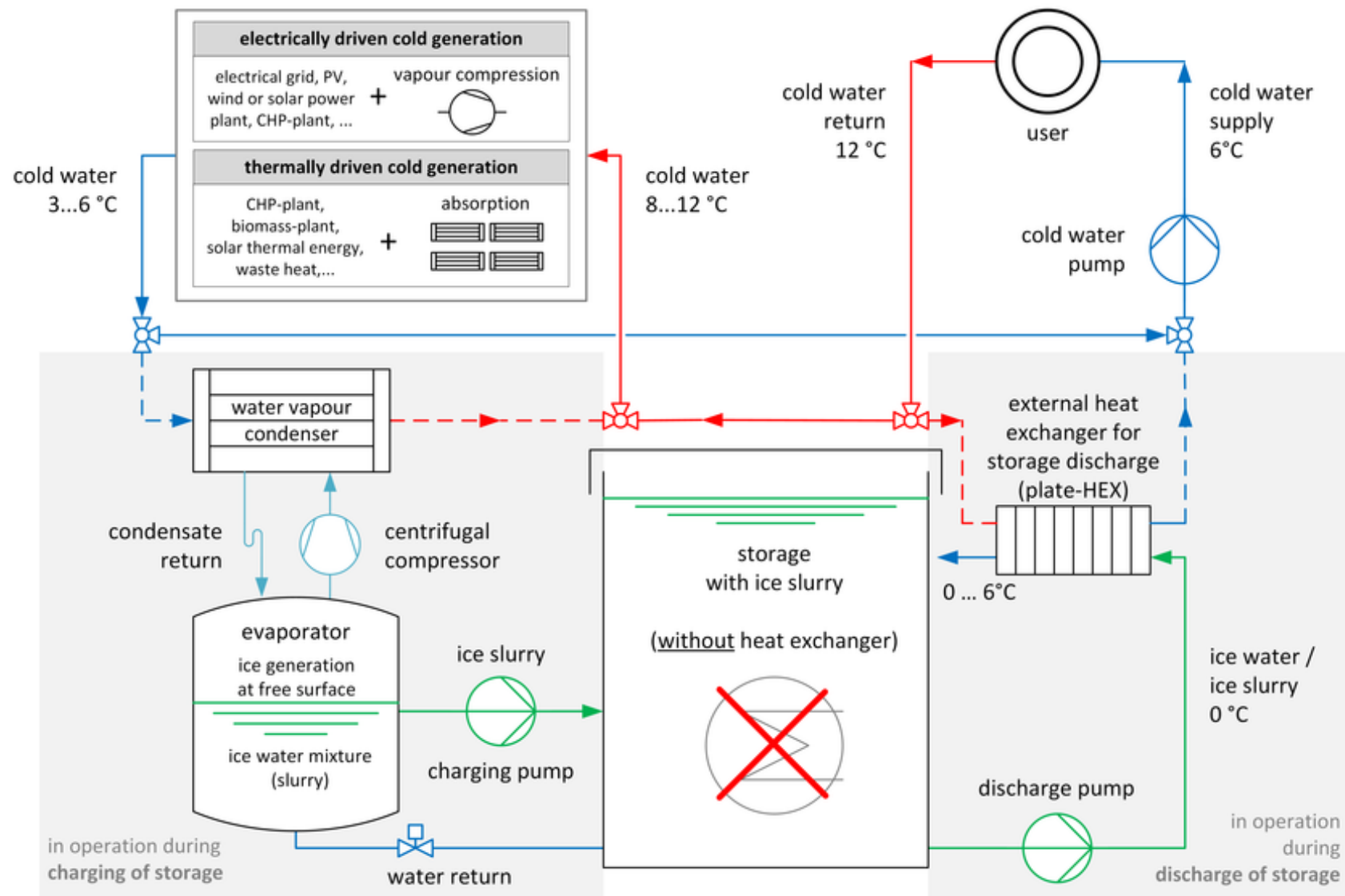


- ▶ 7 times higher energy density than chilled water storage
- ▶ ~30 % higher efficiency than block ice storage
- ▶ Flexible operation; 0...100 % discharging
- ▶ Cheap storage medium (PCM)
- ▶ Pumpable storage medium
- ▶ Sustainable, using water (R718) as refrigerant



Ice slurry storages combine the advantages of cold water and ice block

Integration of vacuum ice cold thermal energy storage in chilled water systems



Vacuum ice slurry cold thermal energy storage - example



Göttingen, Germany

- ▶ Charging capacity: 180 kW
- ▶ Storage capacity: 1 MWh
- ▶ Discharging capacity: 300 kW
- ▶ Load management at local chilled water network

Vacuum ice slurry cold thermal energy storage - example



Data Center cold thermal energy storage

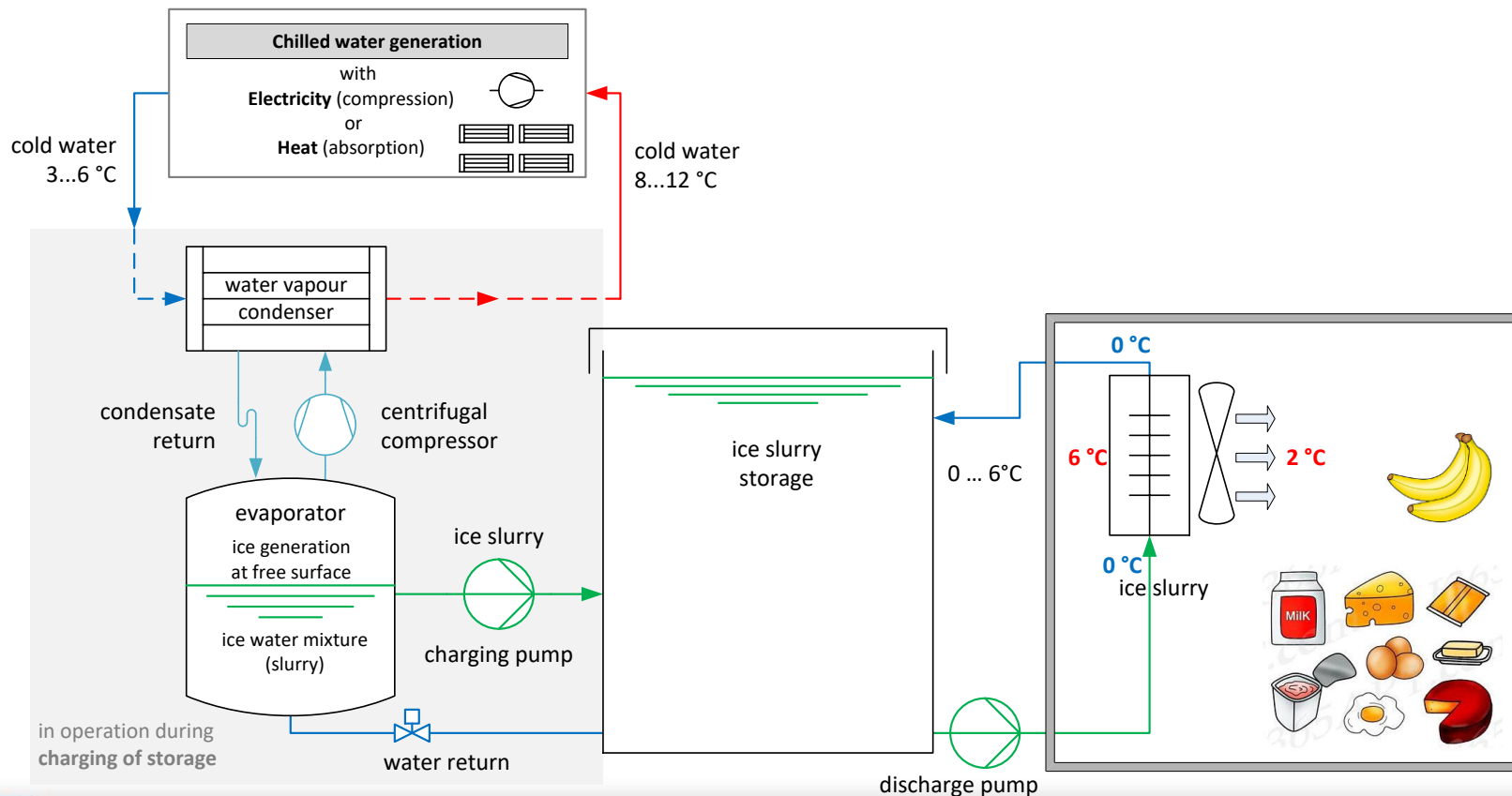
400 kW / 3.5 MWh / 1.200 kW



Ice slurry application in refrigerated warehouses



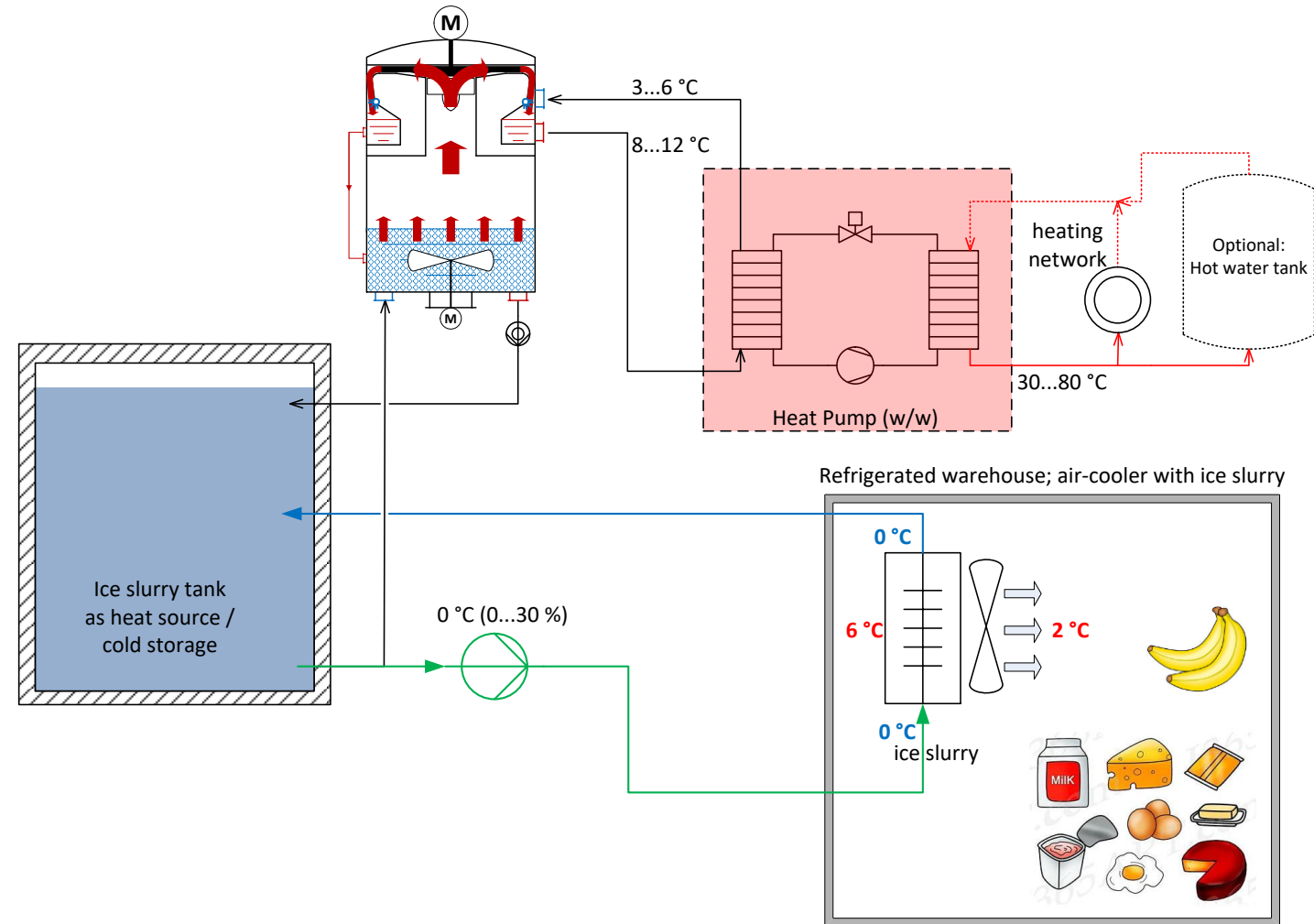
- Electricity or heat driven chilled water generation
- Ice slurry generation with low additional energy demand (small temperature lift)
- Cooling of refrigerated warehouse using ice slurry as coolant (thermal energy carrier) with constant temperature (0 °C or down to -5 °C with using additives)



Combined Heating and Cooling with ice storage



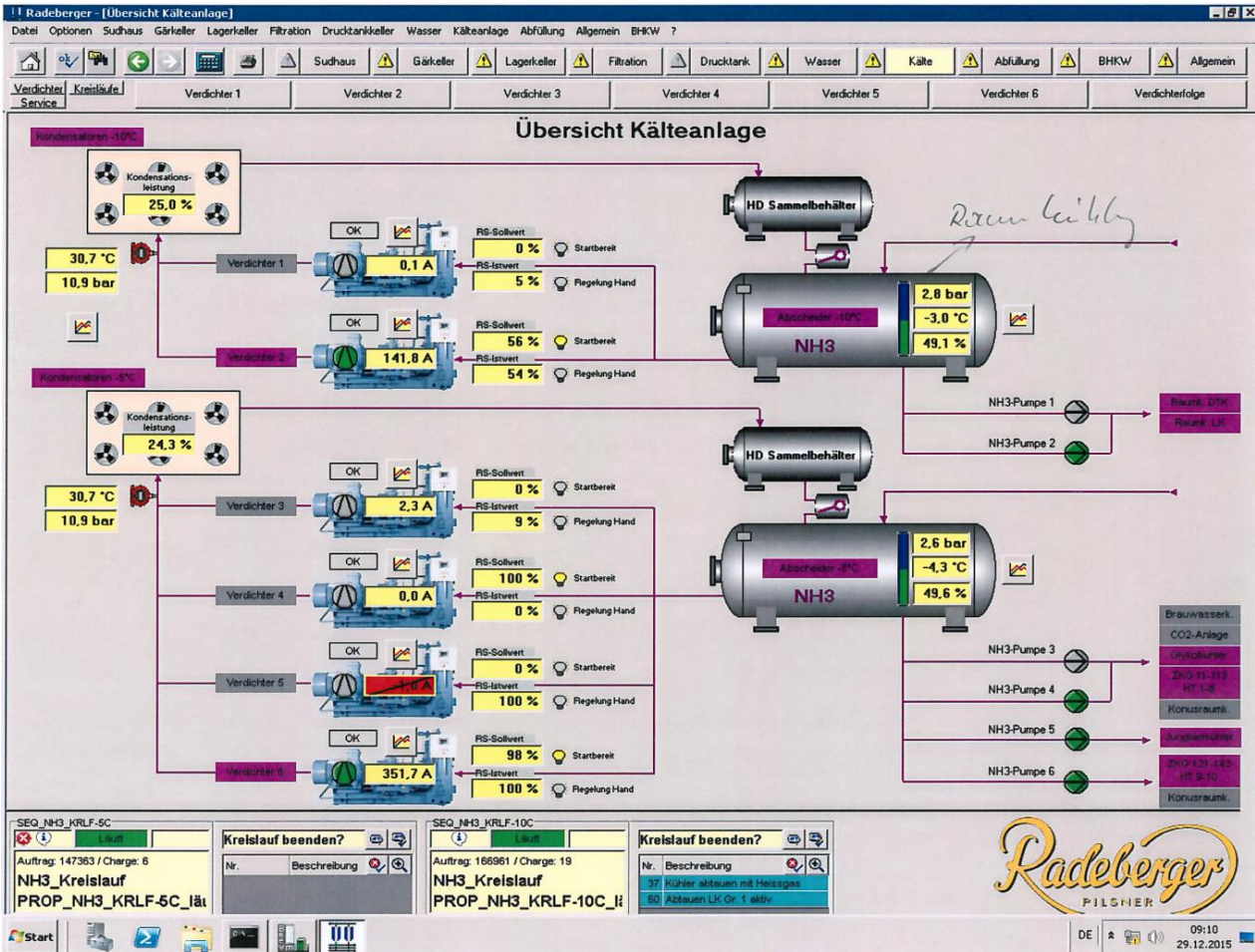
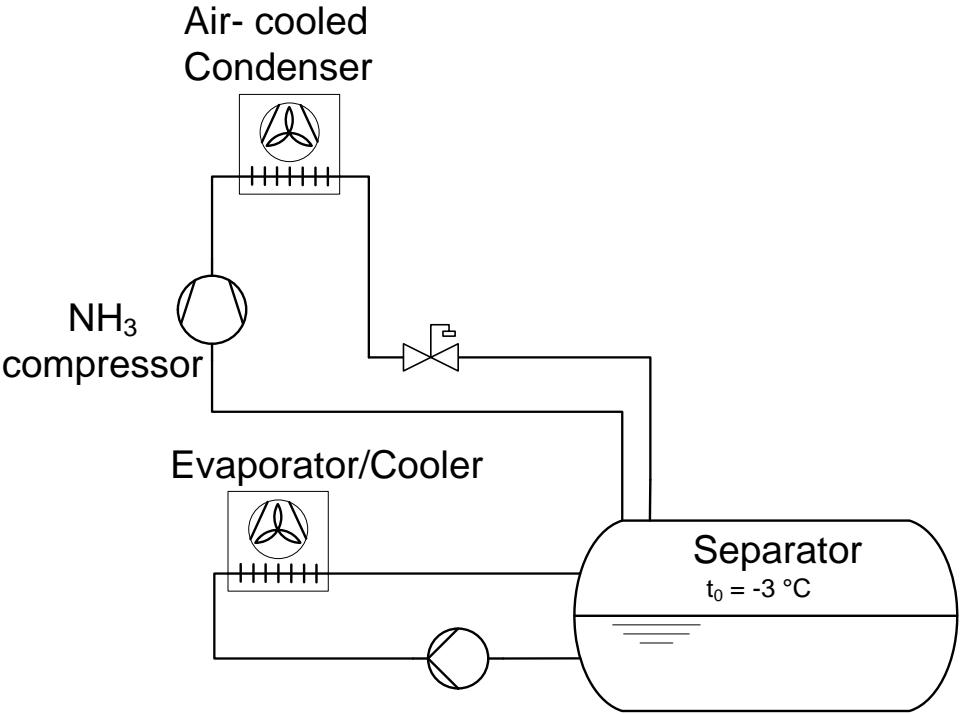
- Cold for cooling of food or industrial processes (year round demand)



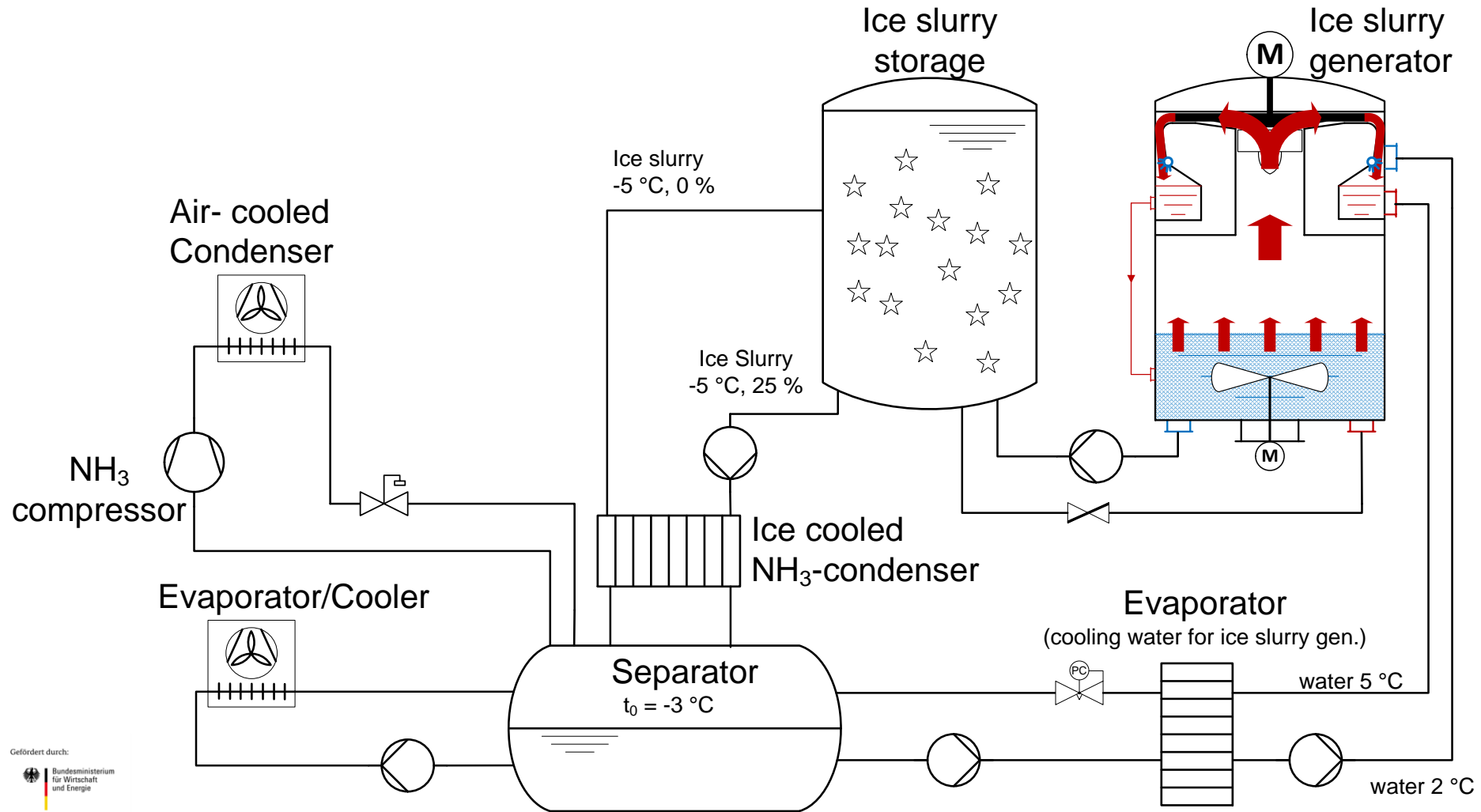
Ice slurry in Industrial Cooling Systems

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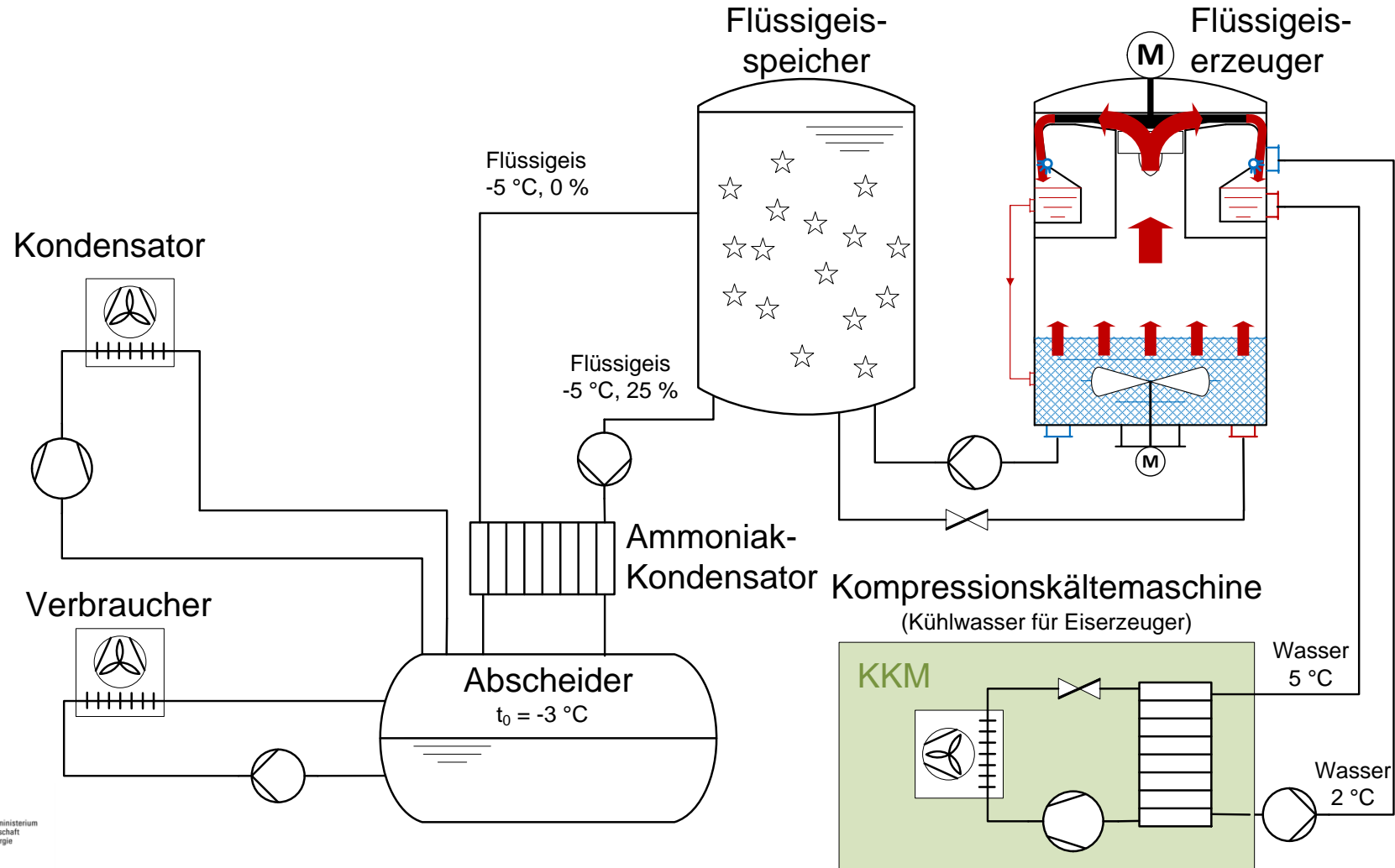




Ice slurry integration into industrial refrigeration systems



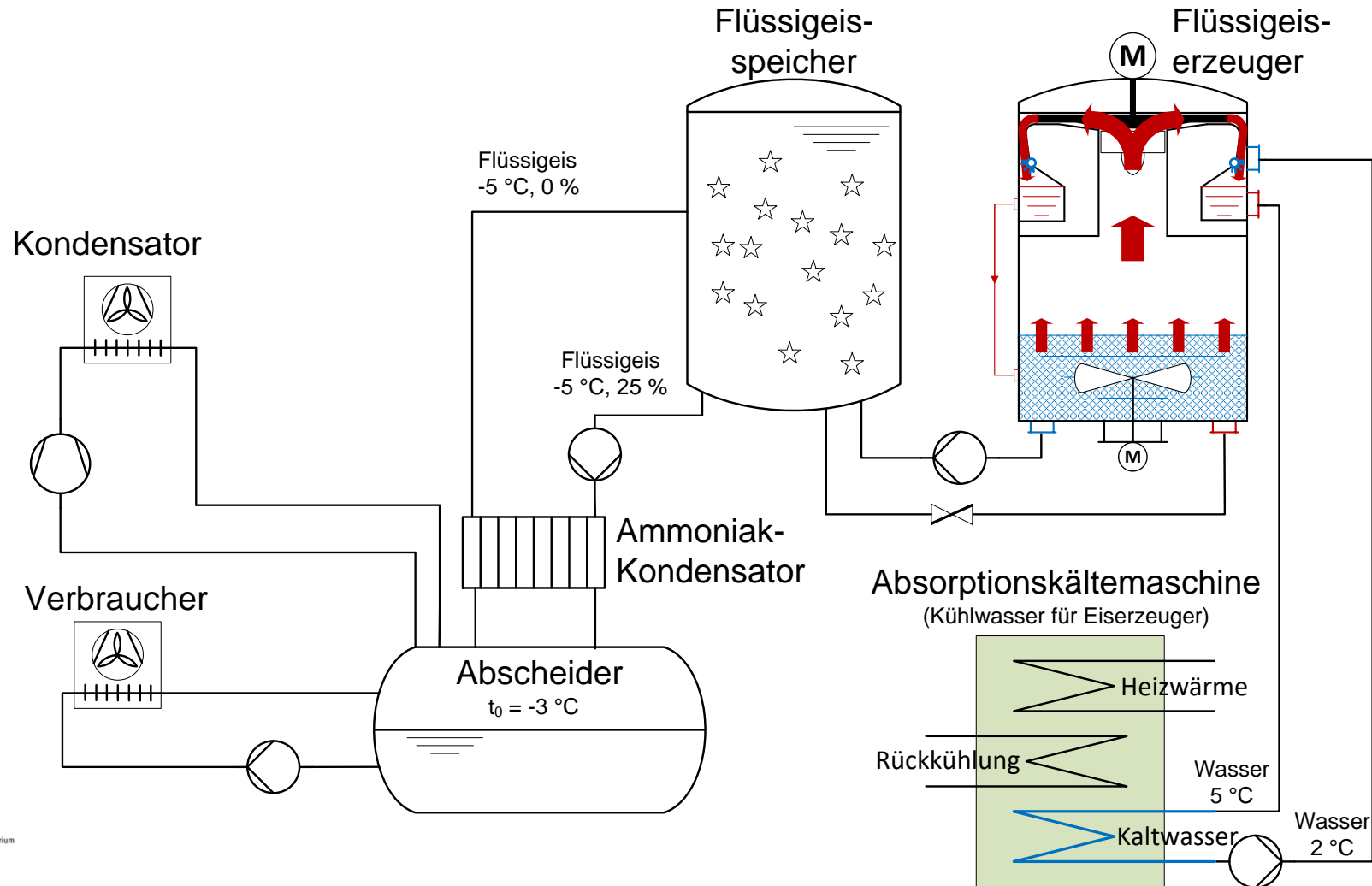
Ice slurry integration into industrial refrigeration systems 2



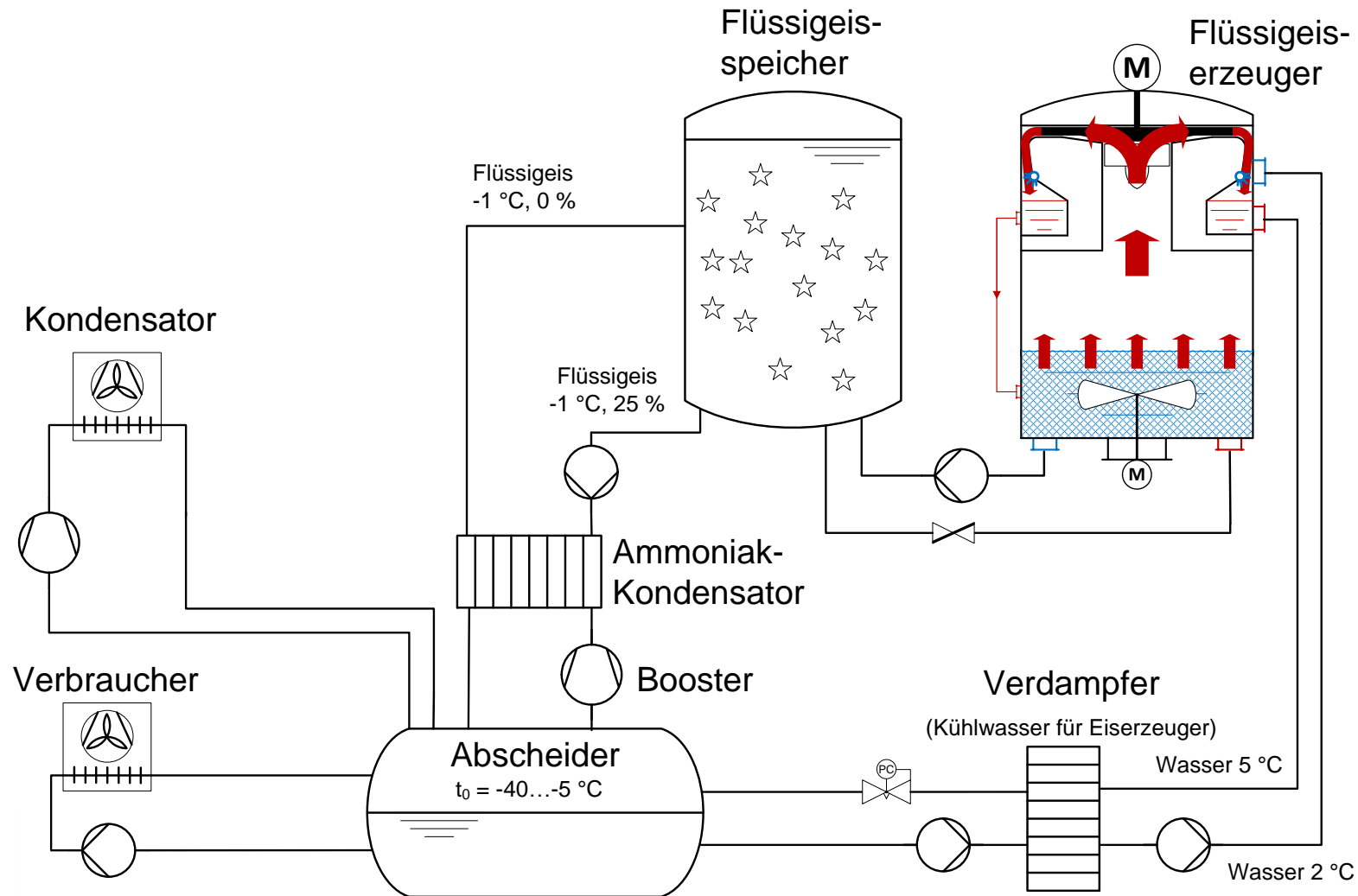
Gefördert durch:
Bundesministerium
für Wirtschaft
und Energie
aufgrund eines Beschlusses
des Deutschen Bundestages



Ice slurry integration into industrial refrigeration systems 3



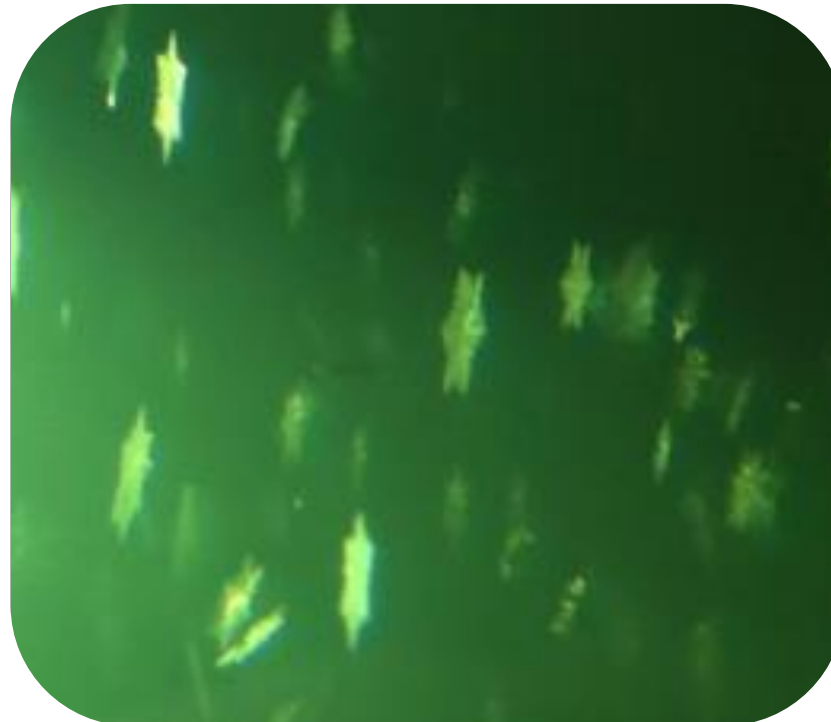
Ice slurry integration into industrial refrigeration systems 4



Vacuum ice slurry technology



- ▶ More information: www.ilkdresden.de/iceslurry
- ▶ Brochure: http://www.ilkdresden.de/fileadmin/user_upload/170130_Broschuere_Vakuumeis_eng_mail.pdf
- ▶ Email: ice@ilkdresden.de



**Thank you for your
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