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EXPERTS.

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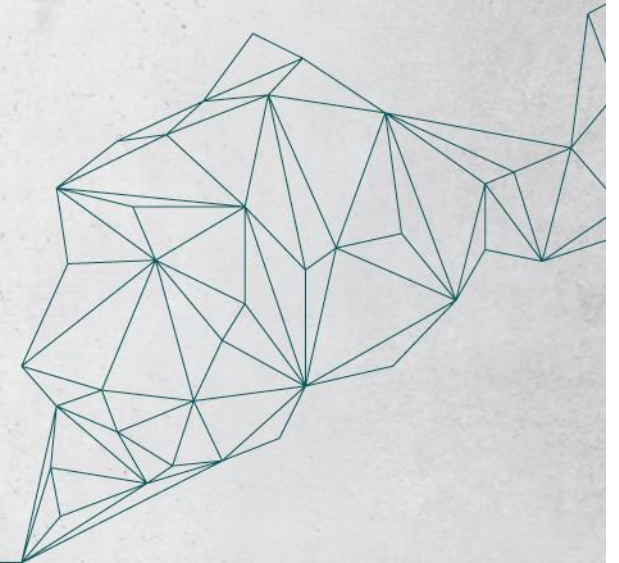
Refrigeration | AC & Ventilation | Heat Pumps

13.–15.10.2020

NÜRNBERG MESSE

**Supermarket of the
future is now a reality:
integrated, connected
and 25% more efficient
A real case study.**

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Supermarket of the future is now a reality

Integrated, connected and 25% more efficient.
A real case study.

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- **Mauro De Barba**

Marketing Manager Refrigeration Systems
and Digitization

- **Topics:**

- Natural Refrigerants: CO₂ Transcritical
- Refrigeration, Heating and Cooling
- Machine Integration
- System integration
- Design, installation and maintenance

- **Contributors**

- MIGROS Ticino
- Biaggini Frigoriferi
- Eliwell Controls



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Supermarket of the future is now a reality

Case study information

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- Supermarket chain requirements:
 - Natural refrigerant supermarket
 - Energy Efficiency
 - Reliability and maintenance support



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Case study information

- Type: **Supermarket**
- Brand: **MIGROS**
- Location: **Riazzino-CH**
- Dimension: **1700 m²**
- Cooling Capacity: **60 kW positive + 15 kW negative**
- Heat Pump Capacity: **55 kW**
- Chiller Capacity: **70 kW**
- Design / Installation / Maintenance: **Biaggini Frigoriferi**
- Refrigerant: **CO₂**



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Sub-systems addressed by the solution

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- **Refrigeration**
 - Compressor Rack
 - Cabinets
 - Cold Rooms
 - Refrigerant Leak Detection
- **HVAC**
 - Space cooling for Shop floor, offices, locker rooms
- **Heating**
 - Hot sanitary water
 - Space cooling for Shop floor, offices, locker rooms
- **Supervision**
 - Monitoring
 - Maintenance



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Sub-systems addressed by the solution. Current situation

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- **Refrigeration**
 - Various options:
 - HFC
 - CO₂ cascade
 - CO₂ transcritical
- **HVAC**
 - Chiller
 - Chiller / Heat Pump
- **Heating**
 - Gas Burner / Boiler
 - Chiller / Heat Pump
- **Supervision**
 - Refrigeration monitoring
 - 3 maintenance service companies



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Compact solution based on CO₂ Transcritical Compressor Rack

- Refrigerant: CO₂
- Refrigeration Cooling Capacity:
60 kW NT + 15 kW LT
- Heat Pump Capacity: 55 kW
- Chiller Capacity: 70 kW
- Single source for design,
installation and maintenance



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Compact solution based on CO₂ Transcritical Compressor Rack

Key elements of the solution:

- **Auxiliary Compressors** with by-pass:
 - **heat pump** in winter
Low Pressure 24bar with -5°C ext. temperature
 - **water chiller** in summer
Low Pressure 38bar with 36°C ext. temperature
- **CO₂ to water exchanger** for HVAC:
 - Bypass after **Heat Recovery** in winter
 - Bypass after **Gas Cooler and EEV expansion modulation** in summer
- **Mechanical Subcooler** with dedicated heat exchanger and EEV modulating subcooling



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Standard control components

- **EWCM 9000 PRO-HF**
Programmable controller with CO₂ baseline
- **RTX 600 DOMINO ZERO**
Expansion and flow control whit valve driver



EWCM 9000 PRO-HF
CO₂ Compressor Rack

RTX 600 /VS DOMINO ZERO
HVAC Heat Exchanger
& Subcooling



RTX 600 /V DOMINO ZERO
KDEPlus user interface



RTX 600 /V DOMINO ZERO
KDX user interface

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Normal Temperature Compressors Performance Analysis in Summer

	Traditional system	Integrated system	
		Chiller and “free” subcooling Ext. Temperature 36°C	Mechanical subcooling with EEV Ext. Temperature 38°C
NT Suction Temperature	-4°C	-4°C	-4°C
Cold Water	12°C	12°C	12°C
HP valve CO ₂ Temperature	36°C	26°C	26°C
COP	1,73	2,22 (+28%)	2,22 (+28%)
Cooling Capacity		(+26%)	(+26%)
Energy		(-1,5%)	(-1,5%)

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Auxiliary Compressors Performance Analysis in Summer

	Traditional system	Integrated system	
		Chiller and “free” subcooling Ext. Temperature 36°C	Mechanical subcooling with EEV Ext. Temperature 38°C
NT Suction Temperature	5°C	5°C	
Cold Water	12°C	12°C	
HP valve CO ₂ Temperature	36°C	26°C	
COP	2,52	3,29 (+31%)	
Cooling Capacity		(+28%)	
Energy		(-2%)	

Remote Maintenance and BMS integration

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Quick setup and system tuning

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- Self-detection of the controller network
- Access to all relevant controller parameters
- Fast data acquisition database for system tuning
- All functionalities accessible via web locally and from remote



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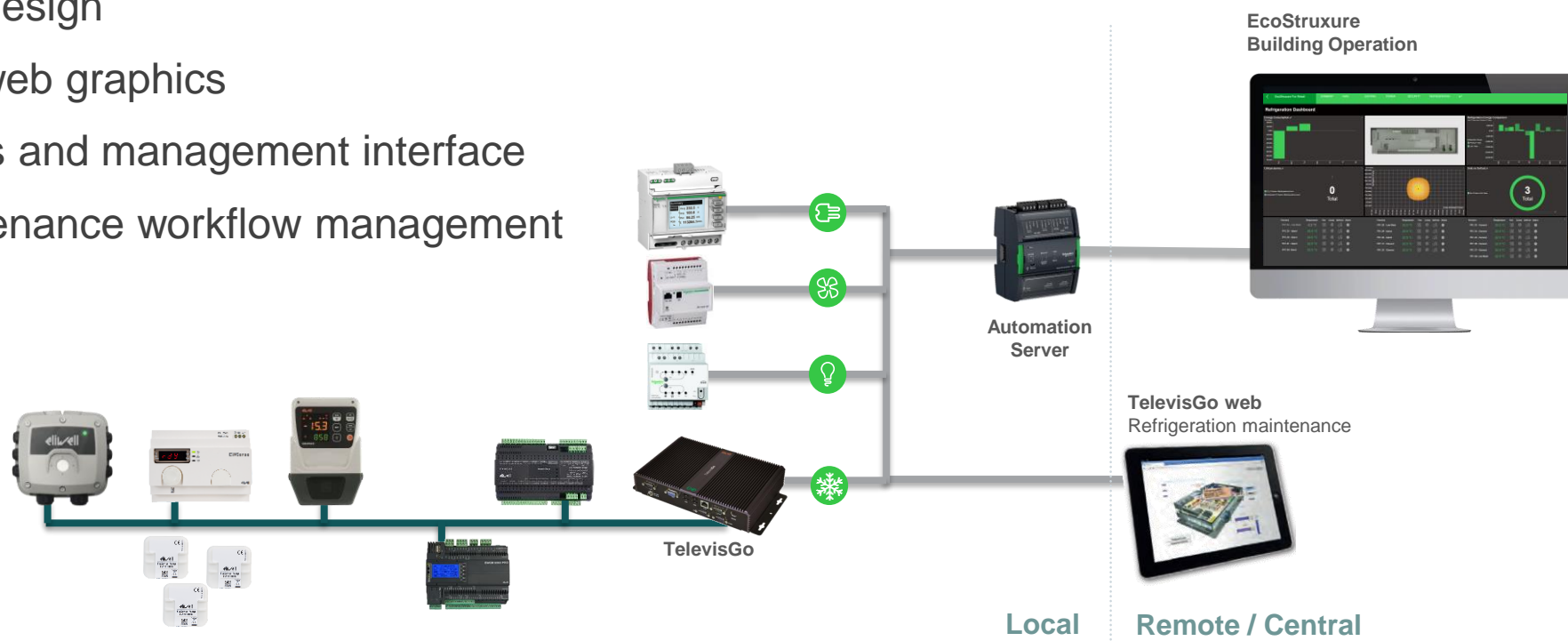
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Connectivity and BMS integration enables improved maintenance service

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Easy integration in
Schneider Electric EcoStruxure Building Operation

- Smart-widget graphical design
- Scalable and animated web graphics
- Centralized data analysis and management interface
- Central alarm and maintenance workflow management



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Conclusion



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Supermarket of the future is now a reality

- 1 machine instead of 2 or 3
- Reduced space needed
- High reliability with standard Refrigeration Equipment
- Higher reliability for HVAC system
- Higher total efficiency
- Single maintenance contract
- Lower total initial investment



**Thank you for your
attention.**

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