# eSPECIAL ENTA

Refrigeration | AC & Ventilation | Heat Pumps

13.-15.10.2020

CONNECTING EXPERTS.

NÜRNBERG MESSE



# SANHUA Electronic Expansion Valve Controller Kit

Simple & affordable solution for CO<sub>2</sub> and TXV replacement for A2L/A3 refrigerants

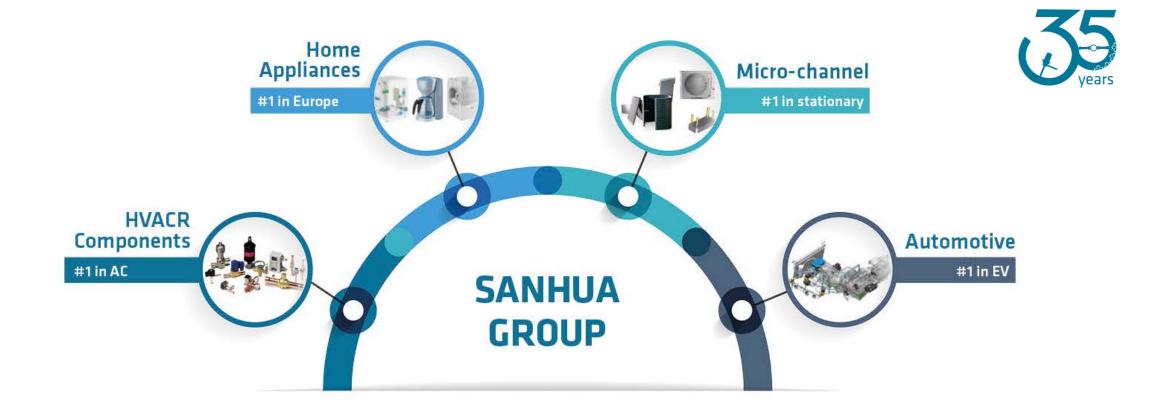


Presenter

Adam Dluzniewski
SANHUA International

## SANHUA HOLDING GROUP OVERVIEW





Employees Year 2019

Headquarter location

Hangzhou, Zhejiang, China

Established in

1984

23.000 employees

Total turnover Year 2019

3.93 Billion U\$D

## SANHUA HOLDING GROUP OVERVIEW



15

**Production Bases** 

China, India, Mexico, U.S, Poland, Turkey

37

Sales Companies

Globally

4000+

**Patents** 

23,000

Employees

Globally



## SANHUA EUROPE OVERVIEW



#### Established in 2008, HQ in Madrid

#### **Local Commercial Teams:**

Iberia Poland

Nordic Russia

France & Benelux Eastern Europe

Italy Turkey

DACH Middle East

#### Global Portfolio Management

Technical Portfolio Managers all over Europe



### SANHUA EUROPE OVERVIEW



#### Sanhua's strengths

Expertise in HVAC system and components.

Industry leading process technology and quality control.

Strong R&D both in HVAC&R and Automobile HVAC.

Sustainable Growth.

#### Added Value to Customers

Better technical partner for your engineers.

Optimized component designs.

Cost effective system solutions.

Local support with global footprint.

Safety stock.



## SANHUA EUROPE DISTRIBUTION OVERVIEW





SANHUA products are delivered in Europe by over 40 wholesalers with over 400 active sales points...



... including very strong partners in DACH region.







## Expansion device technology evolution in HVACR business























## Expansion device technology evolution in HVACR business

















Air Conditioners & Chillers

Heat Pumps









80%



30%



70%



80%



20%









## What is slowing down EEV revolution in refrigeration?



Two Main Reasons



Too Small Quantities = High Costs of EEV Solutions



Difficult selection, installation and startup

## How to reach cost level that will speed up EEV revolution in refrigeration?





SANHUA is No.1 in EEV market share globally



35 Years of experience in EEV production/development



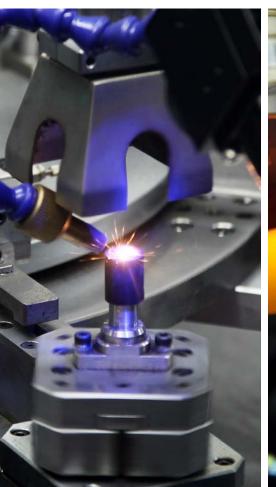
Most advanced and fully automatized production



More than 40.000.000 pcs. shipped every year



Global EEV leader in automotive, heat pump and AC applications





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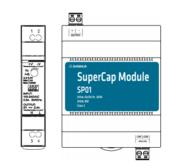
## SEK KIT Simple and still highly efficient!

### CHILLYENTA e**SPECIAL**

#### SANHUA

ELECTRONICKit





#### Optional accesories

- SP01 Ultracapacitor SuperCap Module
- TM01/TM02 DIN Transformer 24V/230V
- MDE Remote Display/Copy Key

YCQC – current pressure sensor 4-20mA; -1 to 12bar, shielded cable with Packard connector

NTC2A – temperature sensor New design, fast and precise LPF – stepper valve + coil 500 steps, new zero internal leakage design, coil and cable included

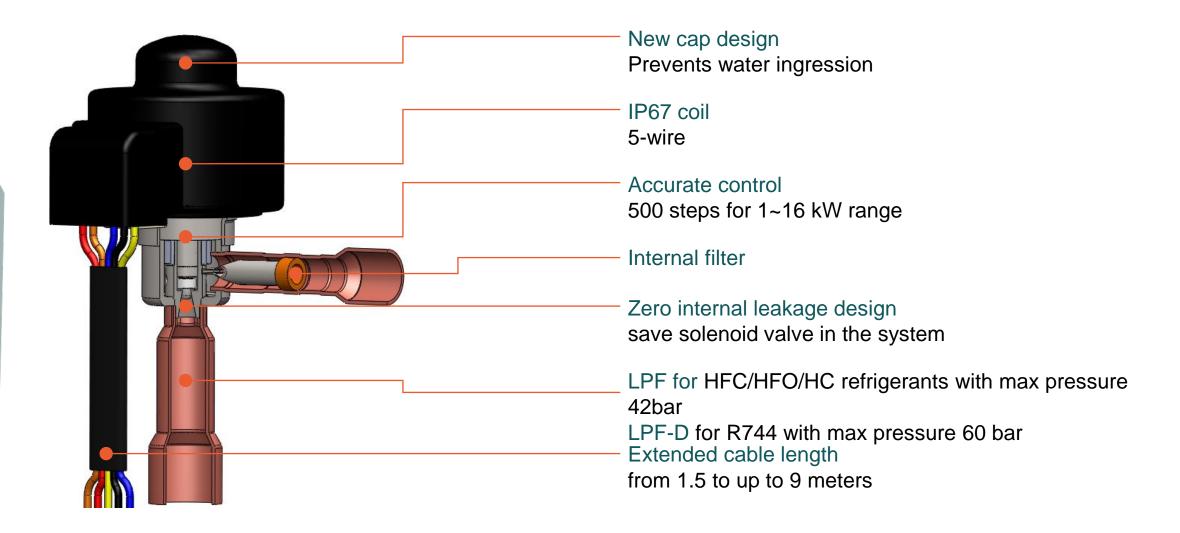
SEC-612 – superheat controller Advanced PID algorithm, RS485 MODBUS communication

#### Other available options

- LPF-D valve for 60bar CO<sub>2</sub> applications
- DPF-R valve for 140bar CO<sub>2</sub> applications
- DPF valve for AC/HP applications (including R32)
- Wide range of YCQB/YCQC sensos
- Personalized customizations for OEM customers

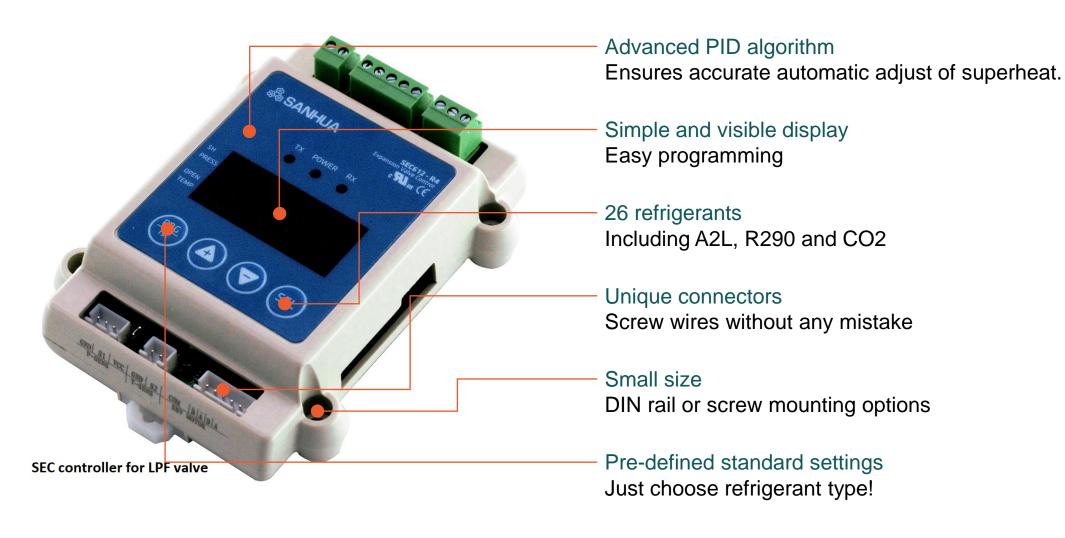
## LPF Unipolar stepper valve





## SEC-61x Superheat controller





## Sanhua Electronic Kit Simple Selection



Valve type

LPF10-002

LPF14-002

LPF18-002

LPF 24-002

LPF10-003

LPF14-003











Part

Number

1014200010

1014200030

1014200050

1014200070

1014200020

1014200040

1014200060

Model

SEK10-01

SEK14-01

**SEK18-01** 

SEK24-01

SEK10-02

SEK14-02

Valve

Connection

3/8" - 1/2"

10 -12 mm

**Common products** 

SEC612-R4 -> Controller

NTC2A1 -> Probe

YCQC02L18 -> Pressure Transmitter

YCQC02-013022 -> Packard Cable

PQ-M24012-000008 -> EEV coil

Valve	Evap Temp.	Max cooling capacity [kW]						
Model		Cond. Temp. @ 45°C, SH=6K, SBC=2K						
		R404A	R449A	R452A	R513A	R455A		
	-30	3.0	4.3	3.2	2.8	4.0		
	-20	3.1	4.4	3.3	2.9	4.2		
LPF10	-10	3.2	4.5	3.4	3.0	4.3		
	0	3.2	4.5	3.4	3.0	4.3		
	10	3.1	4.3	3.3	2.9	4.2		
	-30	5.7	8.2	6.0	5.3	7.7		
	-20	6.0	8.4	6.2	5.6	7.9		
LPF14	-10	6.1	8.5	6.4	5.7	8.1		
	0	6.1	8.4	6.4	5.7	8.2		
	10	5.9	8.2	6.3	5.5	8.0		
	-30	7.9	11.4	8.3	7.4	10.6		
	-20	8.2	11.6	8.6	7.7	11.0		
LPF18	-10	8.4	11.8	8.8	7.9	11.2		
	0	8.4	11.7	8.9	7.9	11.3		
	10	8.1	11.3	8.7	7.7	11.1		
	-30	10.8	15.5	11.3	10.1	14.5		
	-20	11.3	15.9	11.8	10.5	15.0		
LPF24	-10	11.5	16.1	12.1	10.8	15.3		
	0	11.5	16.0	12.1	10.8	15.4		
	10	11.1	15.5	11.9	10.5	15.2		



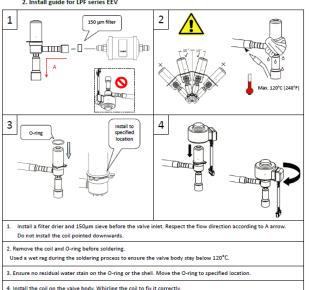
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## Sanhua Electronic Kit Simple Installation

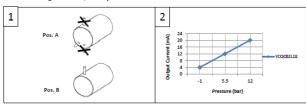


#### New manual, based on graphics

#### 2. Install guide for LPF series EEV



#### 3. Install guide for YCOC series pressure transmitter



#### Installation and programming tutorials





#### Special "training boxes"



## Sanhua Electronic Kit Simple Startup



SEC controller is delivered with default pre-settings able to run installation immediately.

Only one parameter that must be set by installer is refrigerant type. Superheat setpoint is set to 6K.



#### Select your refrigerant value in the refrigerants list below:

0	R22	7	R1234YF	14	R744(CO2)	21	R124
1	R404A	8	R290	15	R744(N2O)	22	R717
2	R410A	9	R450A	16	R32	23	R407H
3	R134A	10	R513A	17	R245FA	24	R454C
4	R407C	11	R448A	18	R23	25	R455A
5	R507	12	R449A	19	R407A		
6	R1234ZE	13	R452A	20	R407F		

Refrigerant

0(R22)

Target superheat is in !Pr, use to find the parameter 5% and your wished value.

Add.	Code	Description	Default
40001	SH	Target superheat	6

#### Trained installers can use advanced settings like:

- Valve pre-positioning (to avoid low pressure cutoff)
- MOP function (to protect compressor)
- Manual control

PID parameters

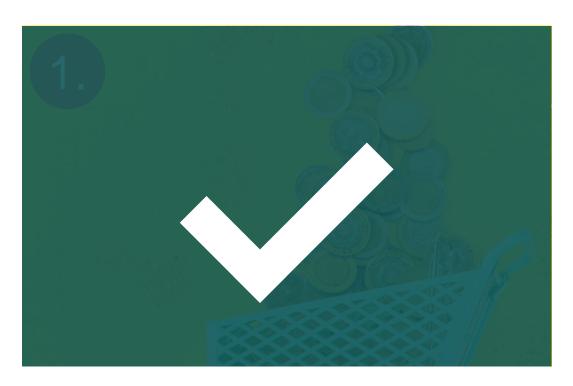
etc.



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## SEK KIT Applications

Where is made to be!









## Cold Rooms & Food Storage



Precise Superheat Control

+40%
Faster
temperature
pull down time



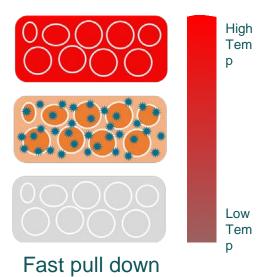


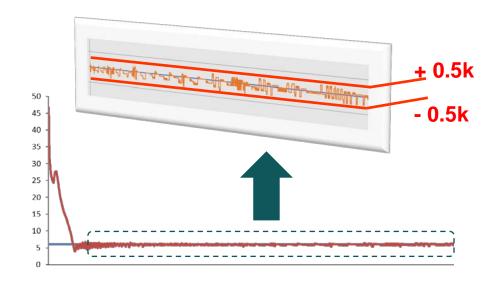






Slow pull down





### Service & Distribution



### 25 refrigerants to choose

Including A2L/A3 solutions like R455A, R454C, R1234yf, R290 and other....

### Different orifices

MOP, refrigerants, LBP versions....







(\*) For CO<sub>2</sub> applications dedicated valve (LPF-D (60bar) or DPF-R (140bar) and dedicated pressure sensor (YCQ) need to be selected.

### Food retail



### Sustainable and green solution



Perfect solution for plug-in and remote systems

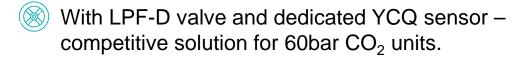


Essential for inverter compressors



Many advantages vs. TXV with new A2L refrigerants like R455A / R454C / R1234ze

- Fully sealed valve body
- Fast reaction for better control of high refrigerant glide
- Ready to work with new 500g R290 units















# What more you can get from SANHUA @ Chillventa eSpecial









### SANHUA HVAC-R offer



#### SANHUA



## Join our presentations on German:

13h – SANHUA Solutions for Refrigeration

15h – SANHUA Solutions for Heat Pumps Manufacturers



TXV REPLACEABLE ORIFFICE

FILTER DRIER

**PLATE HEAT** 

**EXCHANGER** 

RECEIVER

VALVE



REPLACE CORE FILTER

TXV FIXED ORIFFICE



MCHE



PRESURE SENSOR



BALL VALVE



COOPER FILTER DRIER



CHECK VALVE



DRAIN PUMP



SOLENOIDE VALVE

EEV

CONTROLLER

**CHARGE VALVE** 

**PRESSURE** 

VESSELS



SOLENOIDE

STEP MOTOR EEV



ANGLE VALVE



STAINLESS STEAL ASSEMBLY



SOLENOID VALVE FOR REFRIGERATOR



REVERSING VALVE



SERVICE VALVE



ROTARY COMPRESSOR



SIGHT GLASS



PRESSURE SWITCH



BAR STOCK VALVE



INVERTED CONTROLLER



## Thank you for your attention.

